

# Sheeter Overview

| Manufacturer        | Jagenberg              | Pasaban-1              | Pasaban-2       | Milltex-1      | E.C.H. Will    |
|---------------------|------------------------|------------------------|-----------------|----------------|----------------|
| Max Roll Width      | 65                     | 60 1/2                 | 63              | 56.5           | 63             |
| Min Roll Width      | 24                     | 14                     | 14              | 9              | 26 1/2         |
| Max Cuts Across     | 3                      | 4                      | 3               | 6              | 7              |
| Max Sheet Width     | 65                     | 60                     | 63              | 56             | 11             |
| Min Sheet Width     | 12                     | 12                     | 12              | 8.5            | 8 1/2          |
| Max Sheet Length    | 65                     | 82                     | 63              | 40             | 17             |
| Min Sheet Length    | 18                     | 16                     | 16              | 11             | 11             |
| Core Sizes          | 3-12                   | 3-12                   | 3-12            | 3, 5, 6, 12    | 3, 5, 6        |
| Max O.D.            | 72                     | 72                     | 72              | 72             | 60             |
| Min O.D.            | 24                     | 20                     | 20              | 20             | 20             |
| Min Trim Req        | 1/2                    | 1/2                    | 1/2             | 1/2            | 1/2            |
| Max Trim (Per Side) | 2.5                    | 2.5                    | 2.5             | 2              | 2              |
| Min BW              | 40lb UC<br>50lb Coated | 40lb UC<br>50lb Coated | 60lb cover<br>- | 50lb text<br>- | 40lb text<br>- |
| Max BW              | 24pt                   | 36pt                   | 36pt            | 24pt           | 18 pt          |
| # of Backstands     | 5                      | 4                      | 2               | 4              | 10             |
| Carton Line         | Yes                    | Yes                    | Yes             | Yes            | Yes            |
| Ream Line           | No                     | No                     | No              | No             | Yes            |

The Will sheeter supports paper, poly and registered ream wrap.

\*For Large format sheeting (beyond a 65 x 65 sheet) basis weights that can be sheeted are:  
80-100lb text, 80-100lb cover and 7pt to 24pt board.

## Slitting & Rewind Overview

|                    |                   |                   |
|--------------------|-------------------|-------------------|
| Manufacturer       | Jagenberg         | A + F             |
| Max Roll Width On  | 90"               | 136"              |
| Min Slit Width     | 4"                | 12 1/2"           |
| Max Diameter On    | 60"               | 74"               |
| Max Diameter Off   | 60"               | 60"               |
| Core Sizes On      | 3, 4, 5, 6, 12    | 3, 4, 5, 6, 12    |
| Core Sizes Off     | 3, 4, 5, 6, 8, 12 | 3, 4, 5, 6, 8, 12 |
| Min Trim Required  | 1/2"              | 1/2"              |
| Min Basis Weight   | 24#               | 24#               |
| Max Basis Weight   | 24pt              | 24pt              |
| Number of Slitters | 8                 | 6                 |
| Header Press       | Yes               | No                |
| Roll Wrap          | Yes               | Yes               |
| Roll Upender       | Yes               | No                |